

Development of a Tree Climbing Snake Robot *Design Presentation I*

Team 10

Jorge Campa

Michelle Maggiore

Justin Morales

Esteban Szalay

Advisor

Dr. Jonathan Clark

Instructors

Dr. Nikhil Gupta

Dr. Chiang Shih

Sponsor

Jeff Phipps

Problem Definition

- Unstable trees may fall at any moment
- Removing tall trees should be done by professionals
 - Requires specific skills and precision
 - 200 tree-related fatal injuries every year
- Homeowner's insurance
 - \$500-\$1,000 for removing fallen trees
 - Healthy vs. Dead trees



Tree Removal Services

- Removing Process:
 - De-limbing on the way up
 - Cutting small segments on way down
 - Cut at base once at controllable height
- Price ranges from \$150-\$2,000
 - Complexity of job
 - Height of tree
- Focus on pine trees
 - Average Diameter: ~2 ft
 - Height: Up to 100 ft
 - Shape: Round and straight



Project Goal Statement

Scope:

- To climb a branchless tree, in a helical manner, carrying a payload for future iterations.

Goal Statement:

- Build a remotely operated snake-like robot that will safely climb trees.



Project Goal Statement

Objectives:

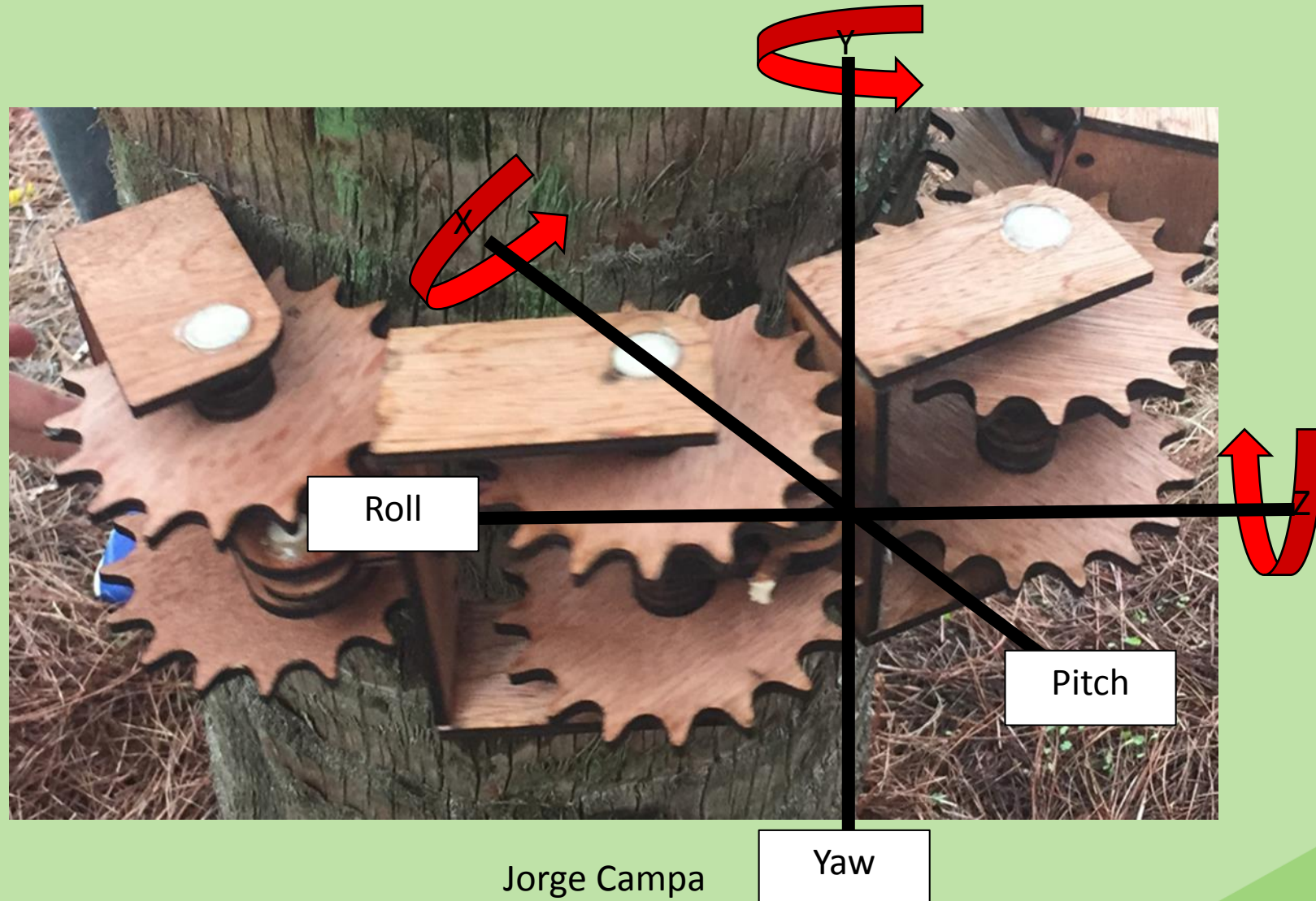
- Ascend and descend a tree while satisfying the following:
 - Tree diameter of at least 10 in
 - Climb in a helical (spiral) path
 - Ascend at a speed of at least 1 ft/min
 - Hold up at least 10 lb
 - Attach camera to provide feedback

Stretch Goals:

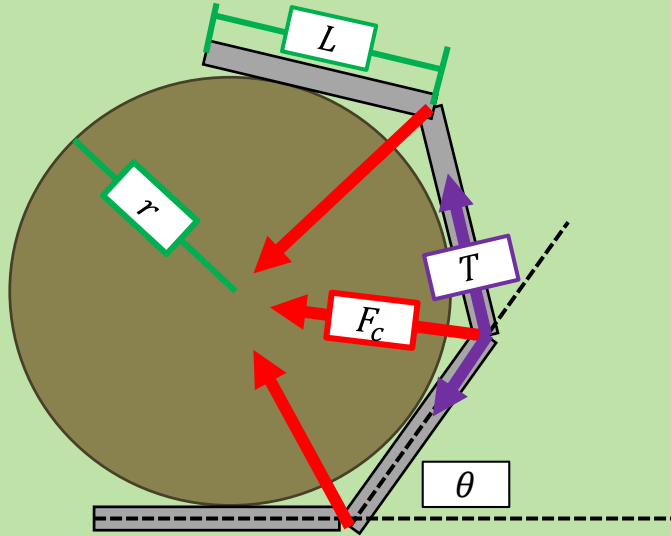
- Obtain a minimum payload of 20 lb
- Implement deployable stability arm



Motion Concept



Clamping Analysis



- Assumptions:

- Tension (T) is constant
- Module-to-module angle change (θ) is constant

- Clamping is independent of helix
- No losses due to friction

Final torque needed for clamping $\approx 20 \text{ lbf} \cdot \text{ft}$

$$\theta = 2 \tan^{-1} \left(\frac{L}{2r} \right)$$

θ is the module-to-module angle

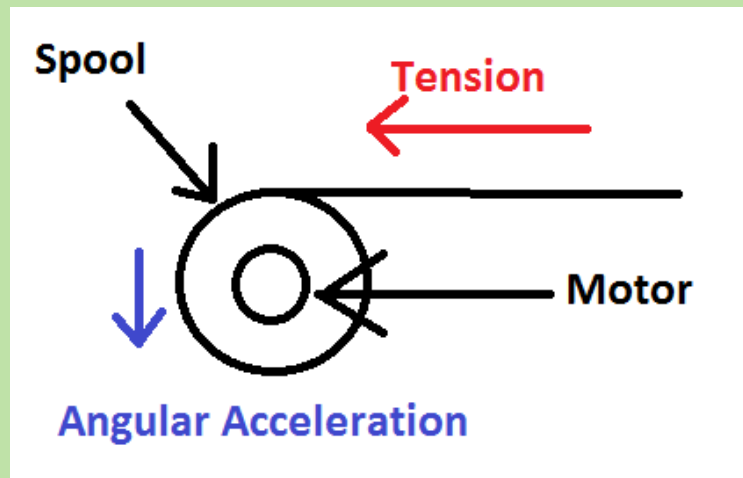
L is the length of the module

r is the radius of the tree

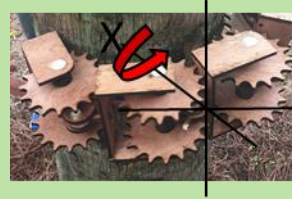
$$F_c = T \sqrt{2 - 2 \cos \theta}$$

F_c is the clamping

T is the tension

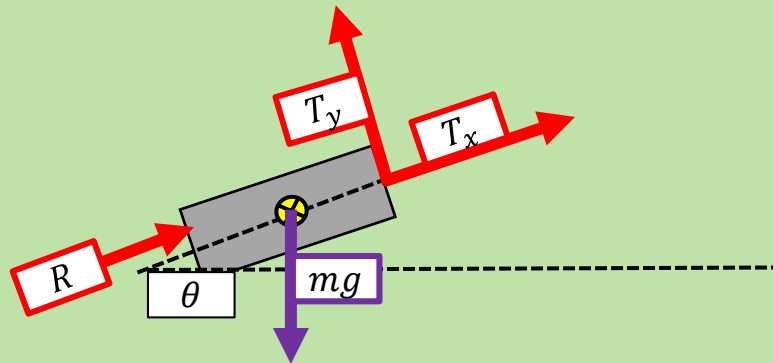


Helix Analysis



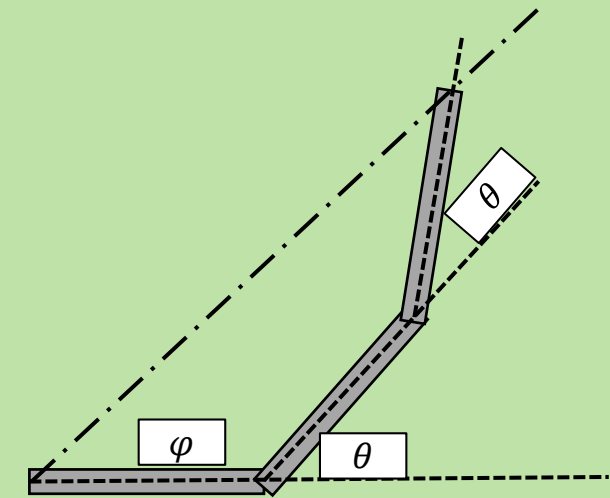
- Assumptions:
 - Module-to-module angle change (θ) is constant
 - Helix is independent of clamping
 - No losses due to friction

Final torque needed for helix $\approx 20 \text{ lbf} \cdot \text{ft}$



$$\begin{bmatrix} \cos\theta & \cos\theta & \sin\theta \\ \sin\theta & \sin\theta & -\cos\theta \\ -2h & 0 & 0 \end{bmatrix} \begin{bmatrix} R \\ T_x \\ T_y \end{bmatrix} = \begin{bmatrix} 0 \\ mg \\ -\frac{mg}{2}(L\cos\theta + h\sin\theta) \end{bmatrix}$$

Jorge Campa



$$\varphi = \frac{\alpha}{2} + 90 - \sin^{-1} \left(\frac{\sin(n\alpha)}{\sqrt{2-2\cos(n\alpha)}} \right)$$

φ is the total pitch angle

α is the module-to-module angle

n is the number of modules

L is the length of the module

h is the height for reaction force

R is the reaction force between modules

Wheel Orientation



- Assumptions:
 - Pivot point at wheel
 - Clamping force is always directed towards the tree
 - Helix generation forces are negligible for orientation

Final torque needed for orientation $\approx 10 \text{ lbf} \cdot \text{ft}$

$$\sum M_c = F_c * d_1 - N_{1,2} * (d_1 + d_2) - mg * d_0$$

$$F_c = \frac{N_1(d_1 + d_2) + mg * d_0}{d_1}$$

M_c moments about the pivot point

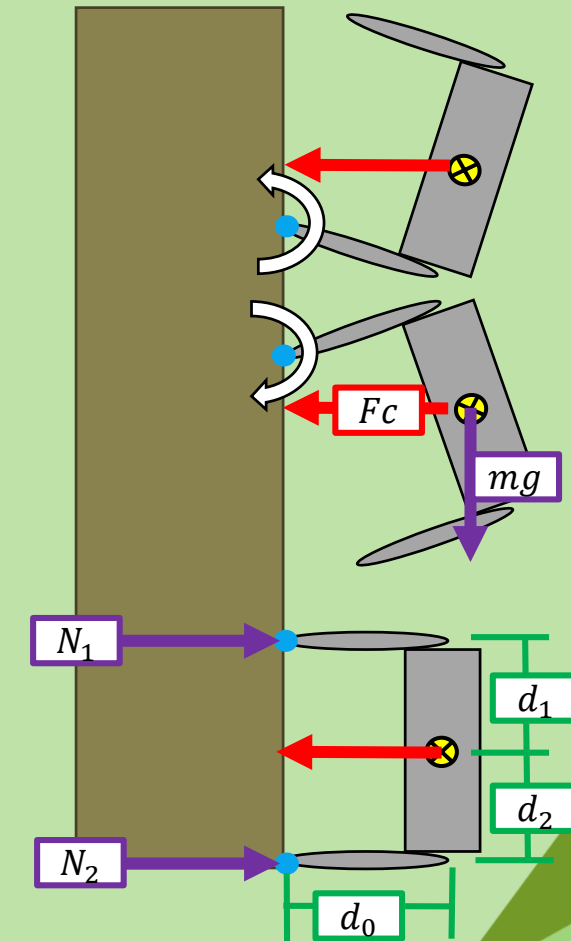
F_c clamping force about Center of Gravity (CoG)

- F_c needs to be *at least* the calculated value

$N_{1,2}$ reactive forces on pivot point (1 or 2, if applicable)

d_0 horizontal distance from CoG to pivot point

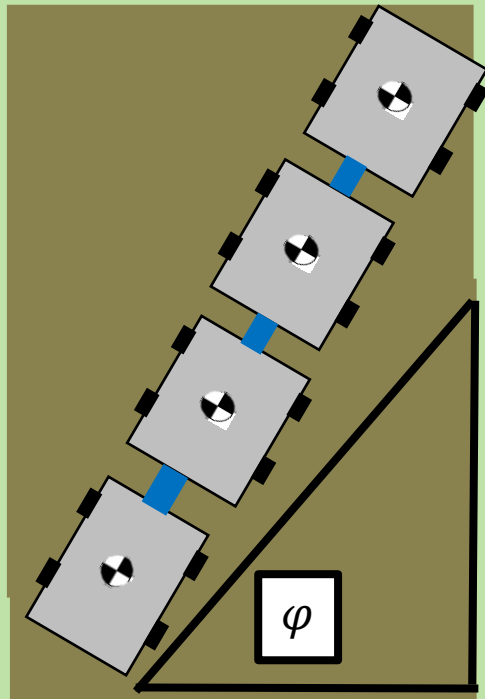
$d_{1,2}$ vertical distance from CoG to pivot point



Wheel motor selection

Assumptions:

- Pitch Angle is constant
- Speed in each wheel is constant
- Climbing speed is $1 \frac{\text{ft}}{\text{s}}$
- No slip condition is met

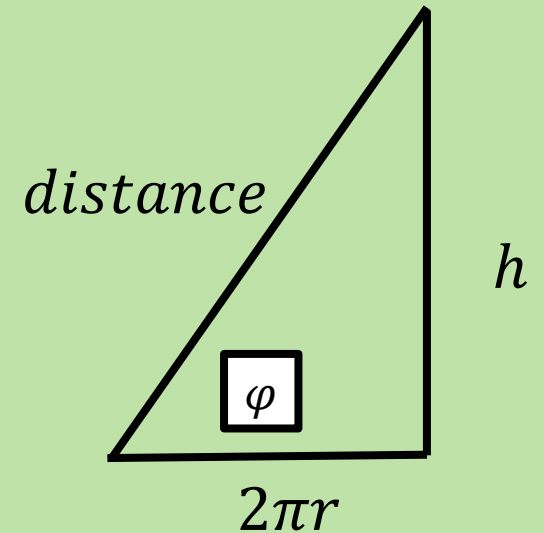


$$\sin(\varphi) = \frac{h}{\text{distance}}$$

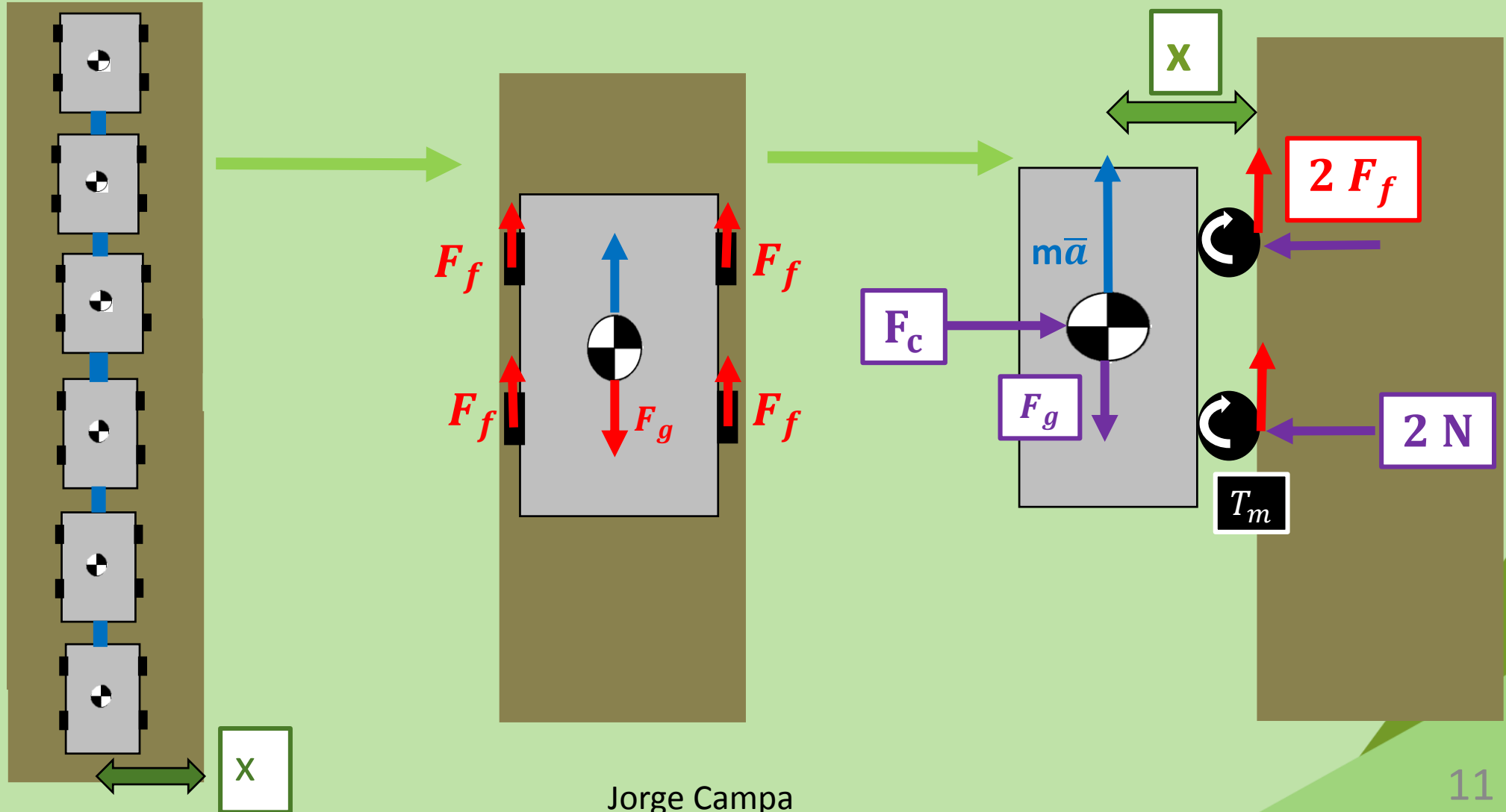
$$\text{distance} = \frac{h}{\sin(\varphi)}$$

$$\text{velocity} = \frac{\dot{h}}{\sin(\varphi)}$$

$$\omega = \frac{\dot{h}}{r \sin(\varphi)} = 51 \text{ rpm}$$



Wheel motor selection



Wheel motor selection

Assumptions:

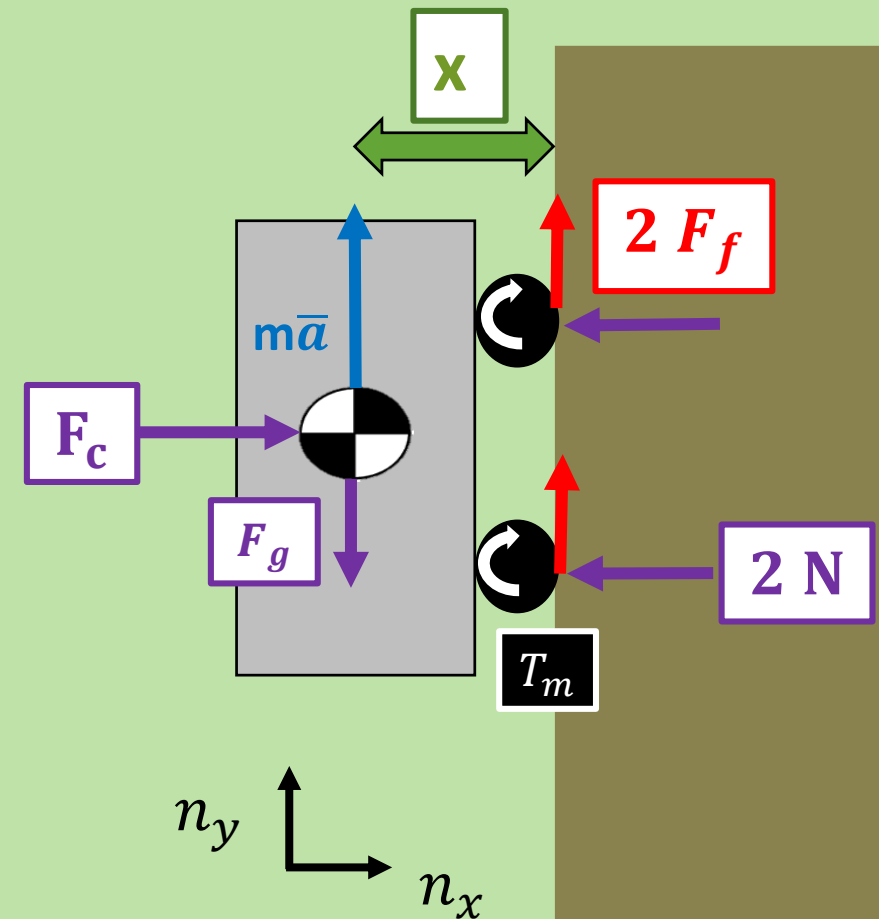
- No slip condition is met
- Force of friction is equal on all tires
- Normal force is equal on all tires

$$Ax = b$$

$$x = A^{-1}b$$

$$\begin{bmatrix} F_x \\ F_y \\ M_z \end{bmatrix} = \begin{bmatrix} F_c \\ m(a + g) \\ 0 \end{bmatrix} = \begin{bmatrix} 0 & 4 & 0 \\ 4 & 0 & 0 \\ 4 & 0 & -2 \end{bmatrix} \begin{bmatrix} F_f \\ N \\ T_m \end{bmatrix}$$

$$\begin{bmatrix} F_f \\ N \\ T_m \end{bmatrix} = \begin{bmatrix} 90.2 \text{ lbf} \\ 0.185 \text{ lbf} \\ 30.1 \text{ lbf} \cdot \text{ft} \end{bmatrix}$$



Selected Motors

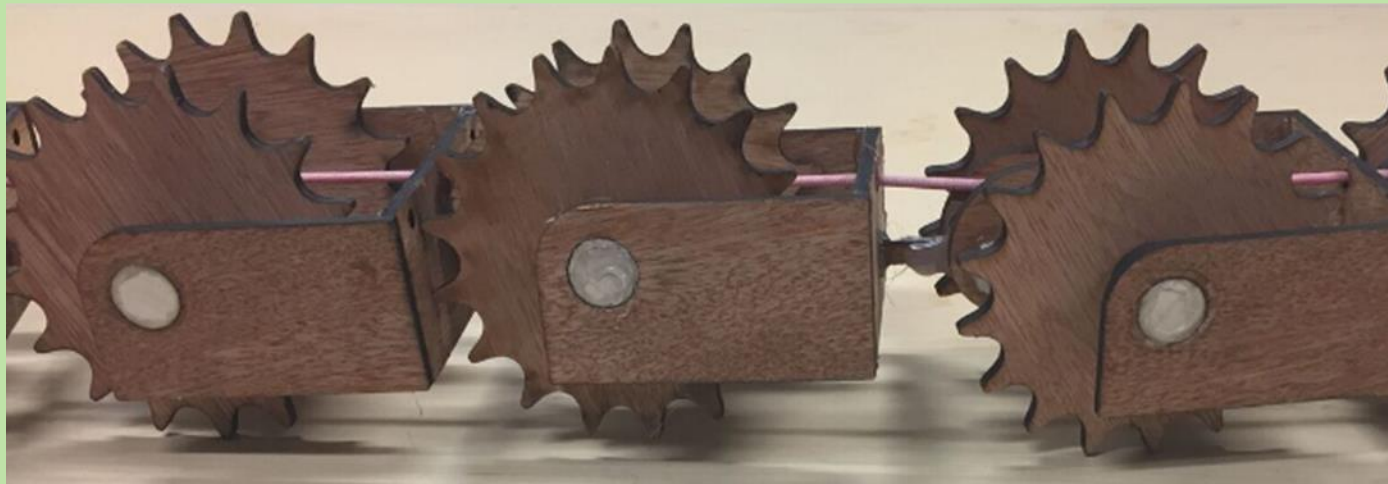
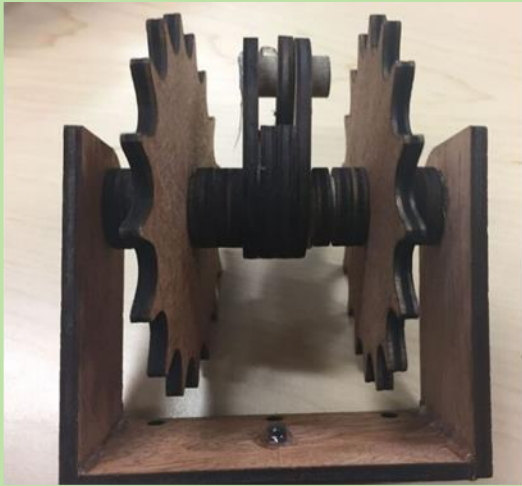
	Clamping	Helix
Calculated Torque	$20 \text{ lbf} \cdot \text{ft}$	$20 \text{ lbf} \cdot \text{ft}$
Motor stall torque	$74 \text{ lbf} \cdot \text{ft}$	$74 \text{ lbf} \cdot \text{ft}$
Motor max speed	0.23 rpm	0.23 rpm

Motor Selected:

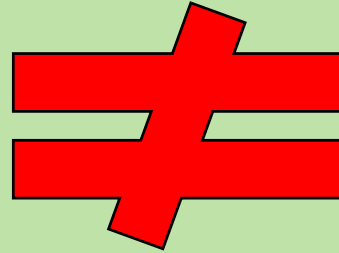
- DC motor
- 12 V
- 90 mA
- Gear Ratio- 100:1 (included in data shown)



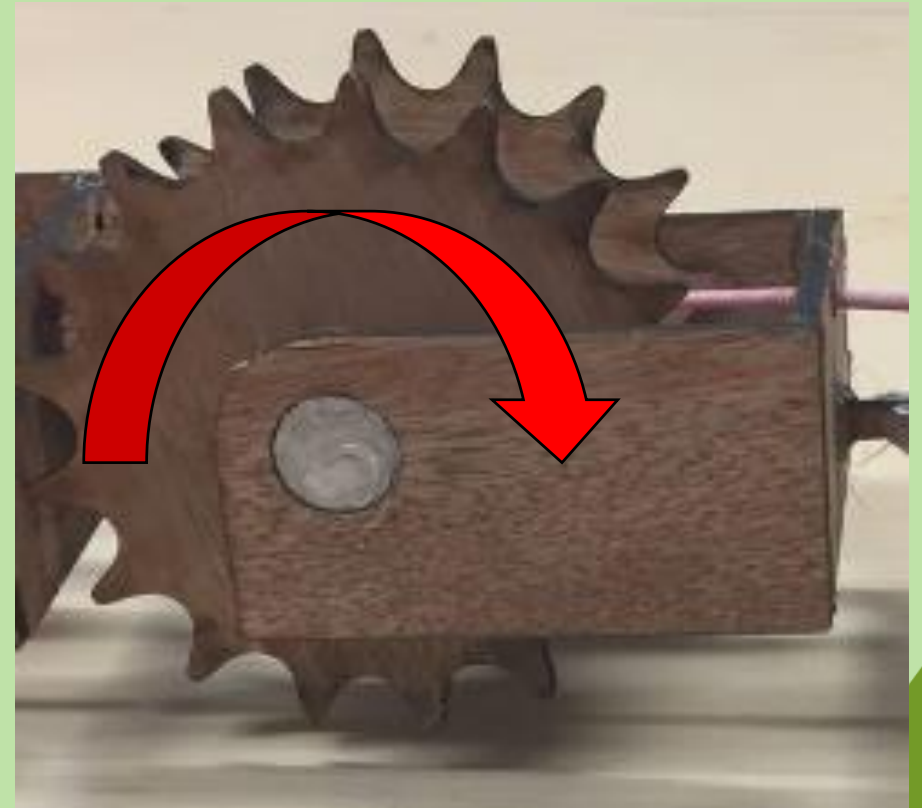
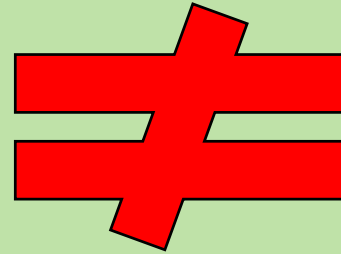
Current Design – 1st Iteration



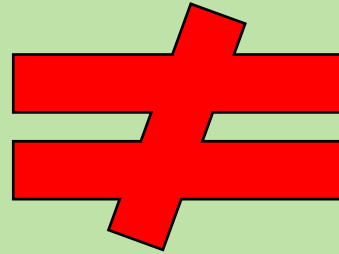
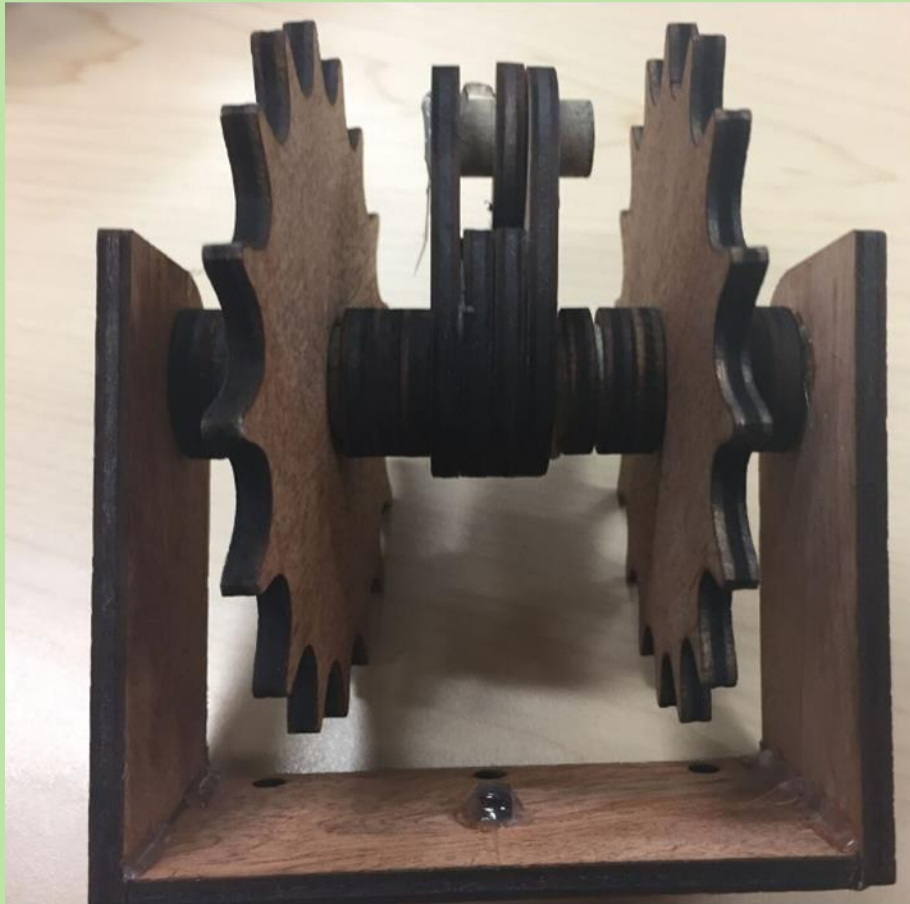
Design Limitations



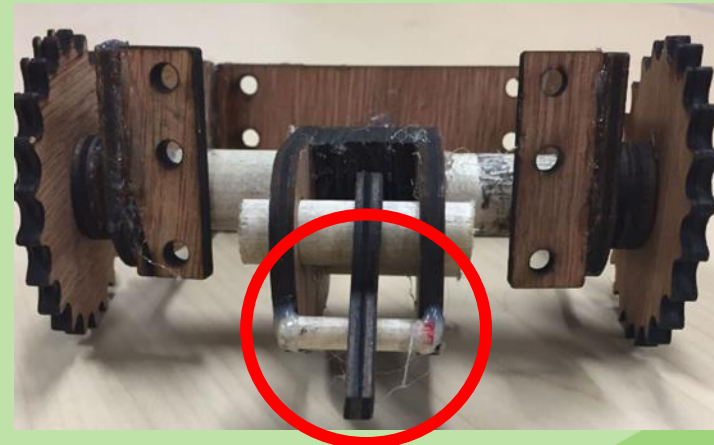
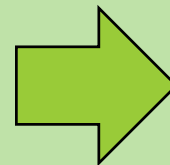
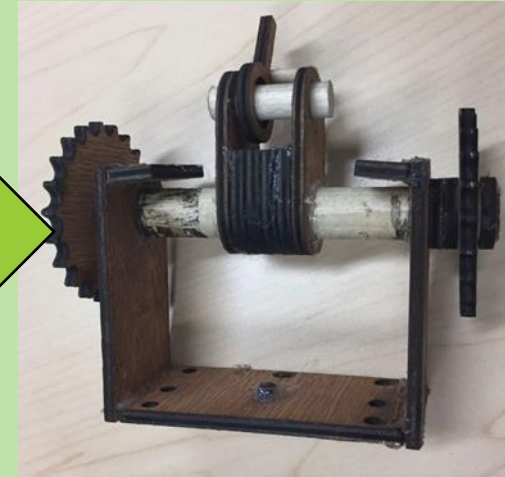
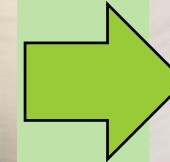
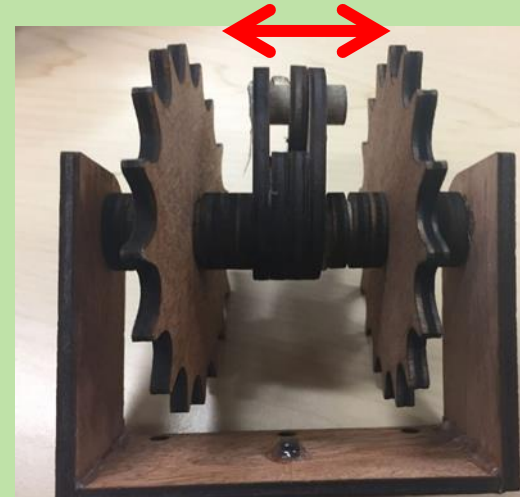
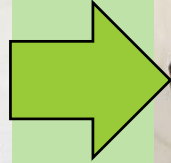
Design Limitations



Design Limitations

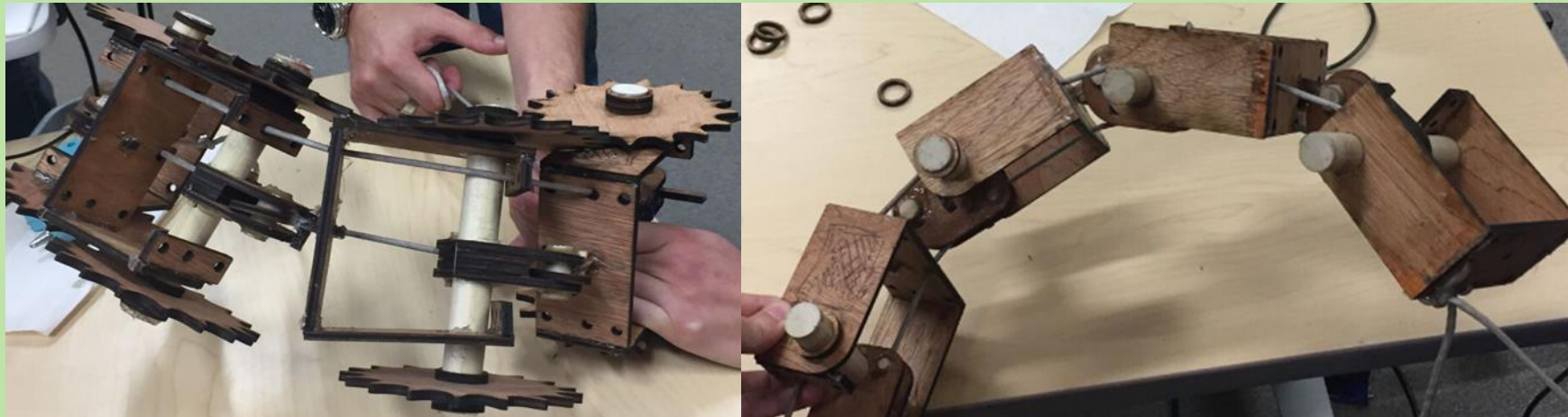
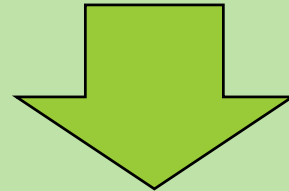


2nd Iteration– Body Module



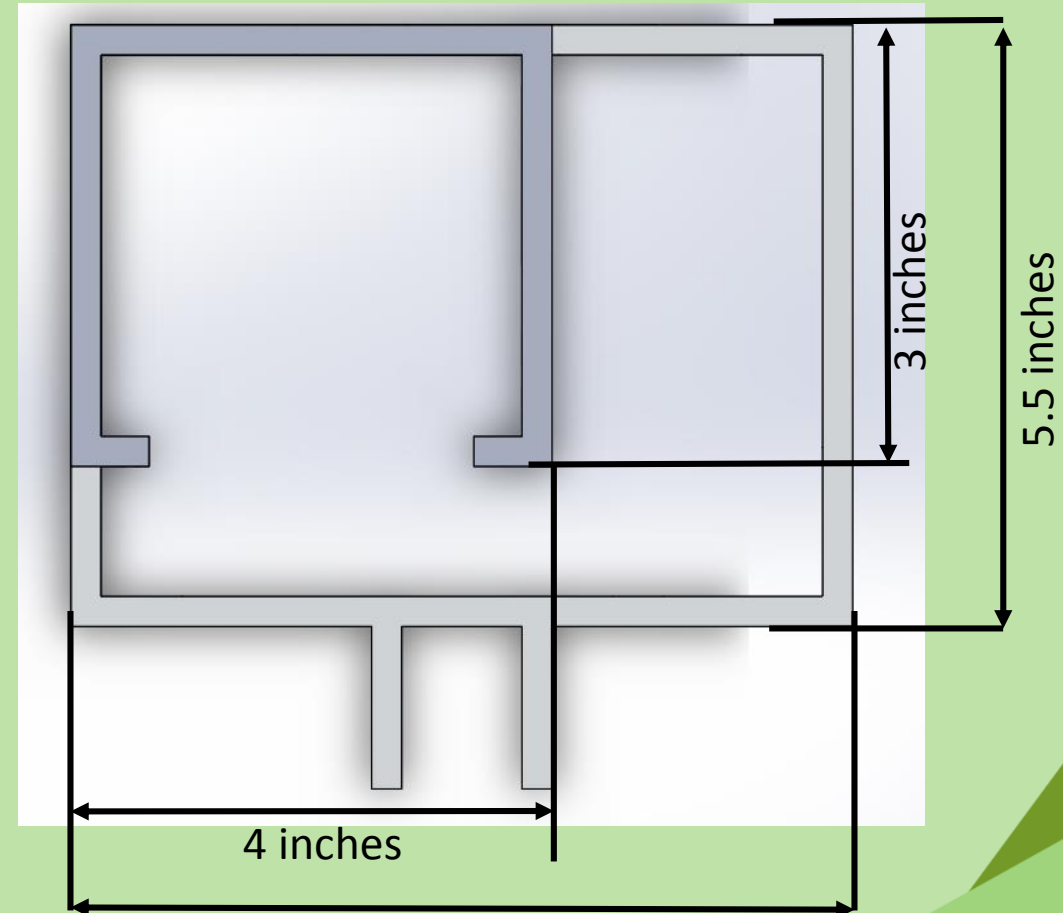
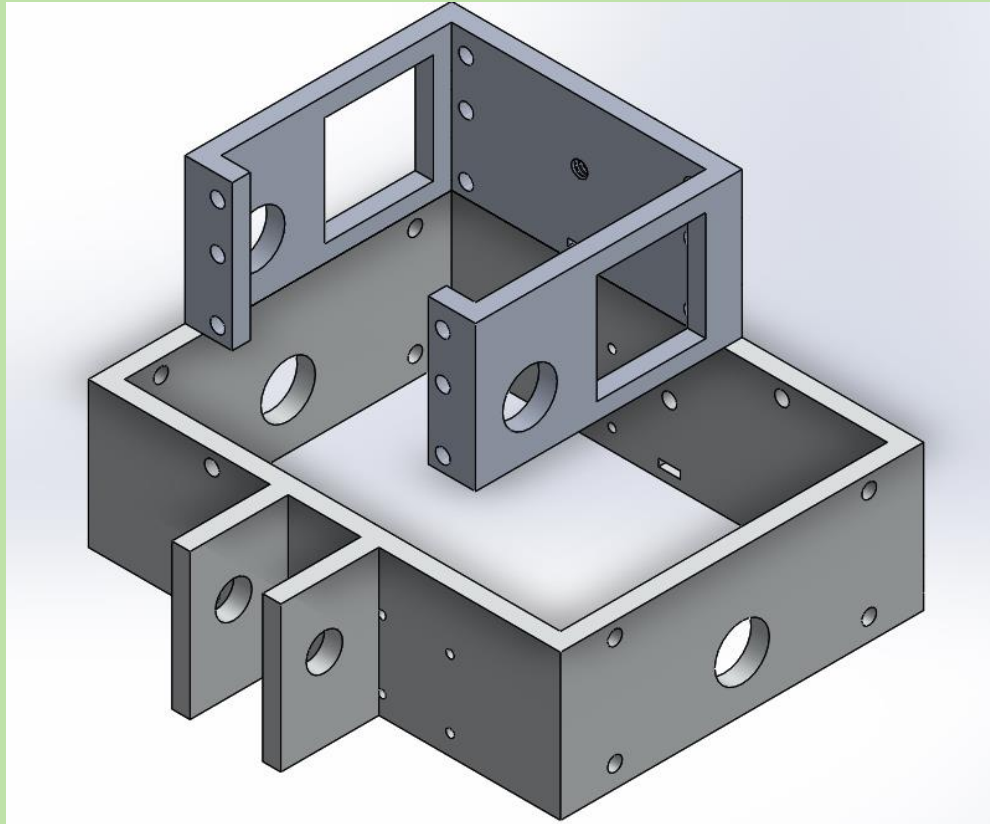
Michelle Maggiore

2nd Iteration – Body Module



Michelle Maggiore

2nd Iteration – Motor Module <Head and Tail>

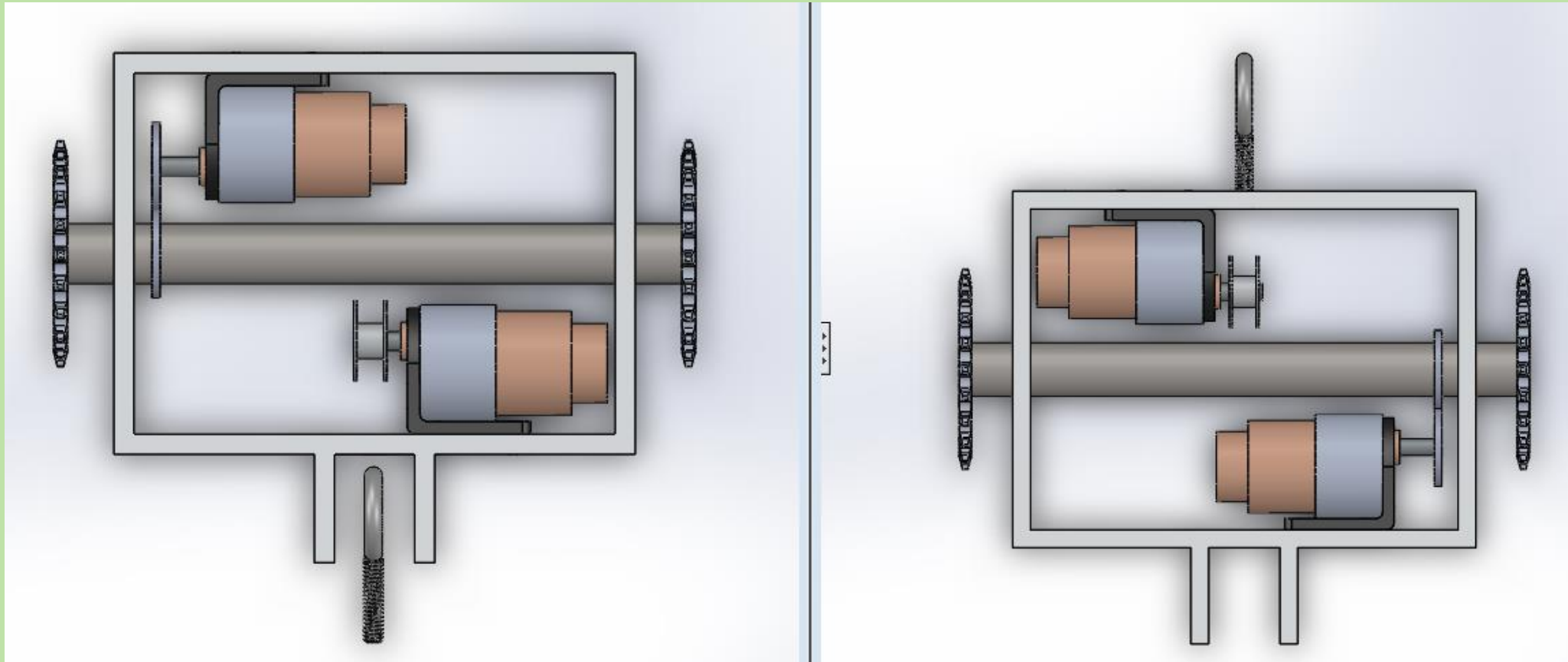


Michelle Maggiore

6.5 inches

20

2nd Iteration – Motor Module <Head and Tail>



Head Module

Tail Module

Mechanical BOM

Mechanical BOM			
#	Part Name	Part Number	Description
1	wheel shaft	8935k32	multipurpose 4140/4142 Alloy steel, Diameter 0.75
2	wheel bushing	6391k256	oil-embedded Sleeve Bearing, ID 0.75", OD 7/8", length 0.5"
3	washer	94589a470	Aluminum washer, ID 0.755", OD 0.995, max thickness 0.054"
4	Steel strip (wire)	9075K403	Blue-Finished and polished 1095 spring steel, thick 0.032", width 0.25", length 5'(ft)
5	Aluminum helix wire	8904K73	Aluminum round wire, 0.064"OD, .25 spool, 67ft long

6	dowel connector	97325a490	Low-strength Aluminum dowel pin, Diameter 0.25", length 1"
7	Shoulder screw	91259A157	Allow steel shoulder screw, 0.5" shoulder, 5/32" length thread, 4-40 thread size
8	eye bolt connector	3013t45	Steel eyebolt, no shoulder, for lifting, thread 1/4"-20, thread length 1"
9	eye bolt washer	90945a760	18-8 SS washer, ID 0.255", OD 0.468", max thickness 0.034"
10	eye bolt nut	90499a029	High-strength steel hex nut, thread 1/4"-20, grade 8
11	winch spool	1115 - 24T	Aluminum 6061 spools, 25.2mm OD, 11.25mm drum diameter, 10.5mm width
12	aluminum sheet for wheel	8975K87	Aluminum 6061, .25"thk, 3"width, 6"length

Mechanical BOM

- Target Budget: \$2000
- \$500 for electronics

	Body	Motor	Total
Cost per module	126.96	203.62	330.58
Number of modules	7	3	10
Total	888.72	610.86	1500

Preliminary Tests

Clamping Test

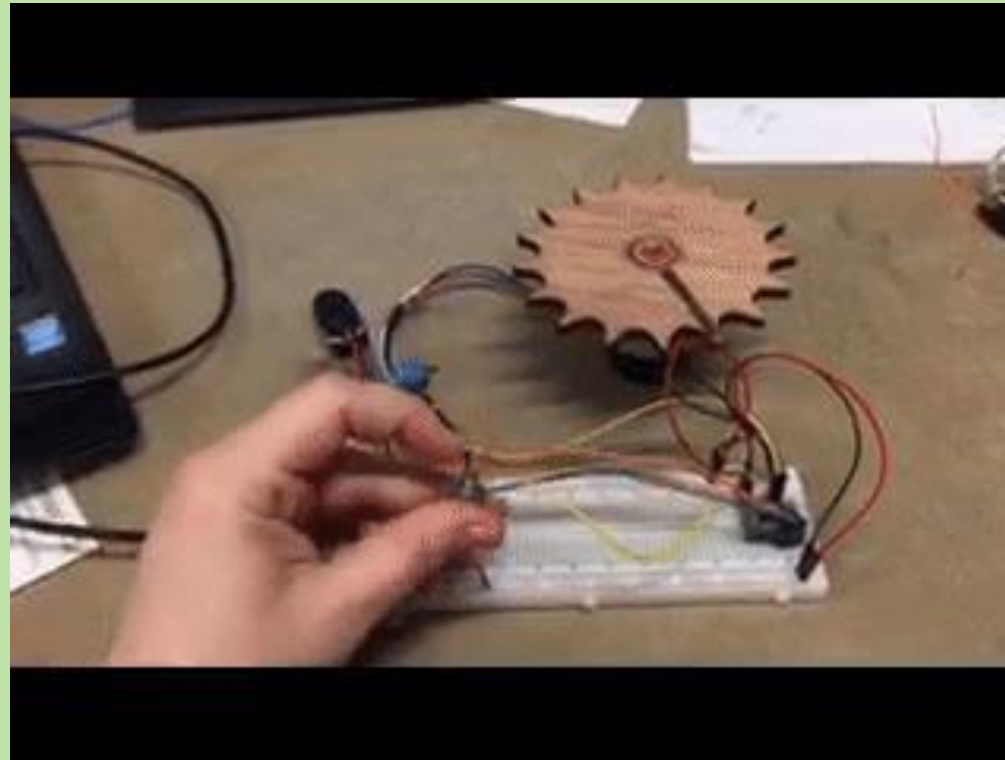
- 11 lb was maximum weight before slippage at a tension of 18 lb

Helix Test

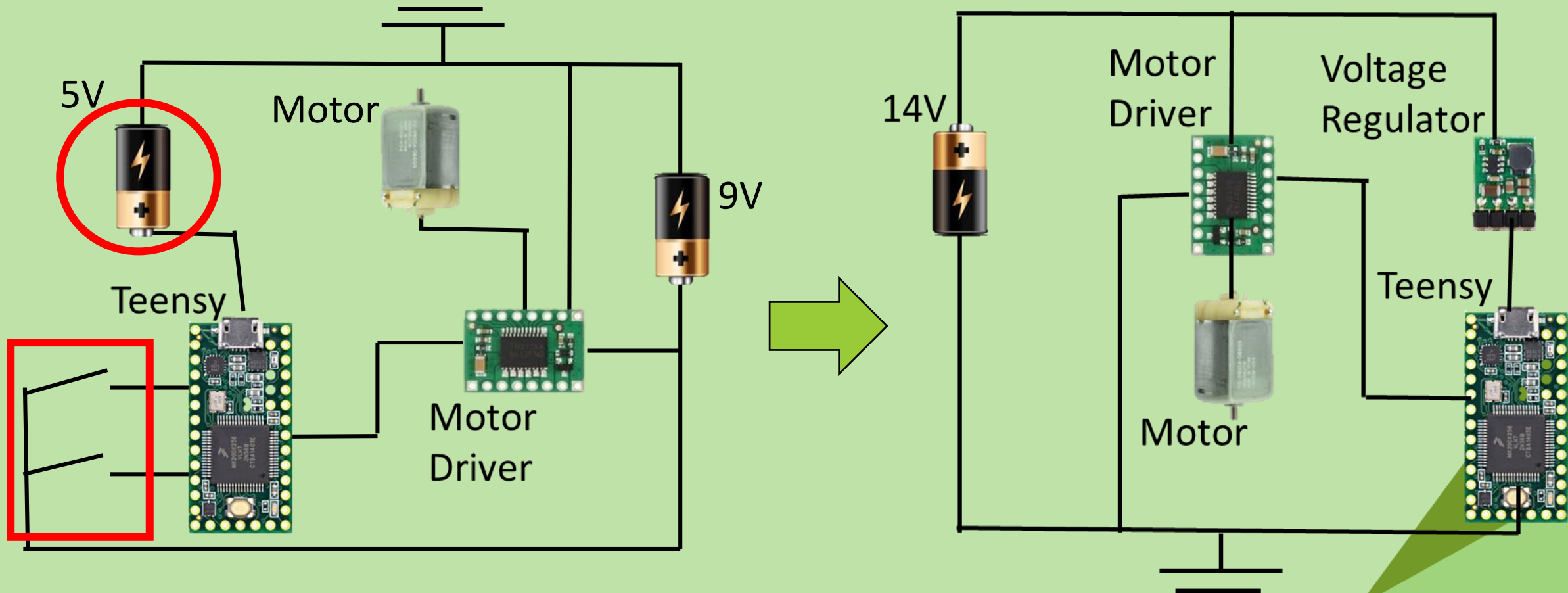
- Proved successful, however pitch angle limited by car connector

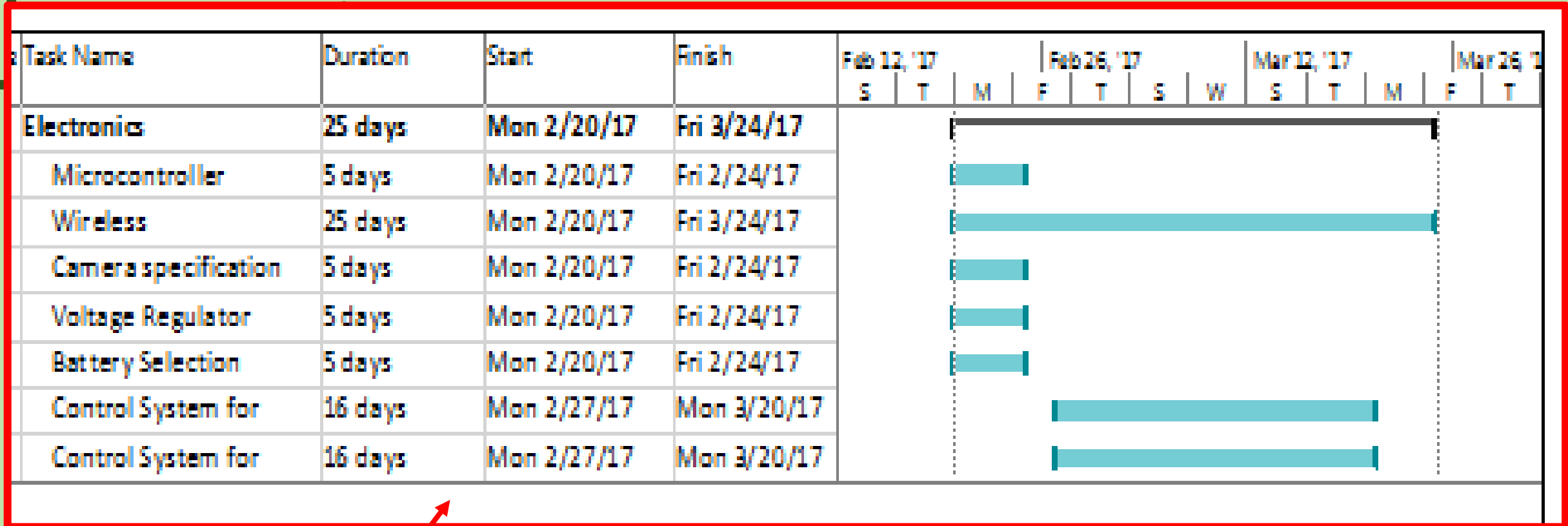


Electronics – What we have done



Electronics – What we need to do

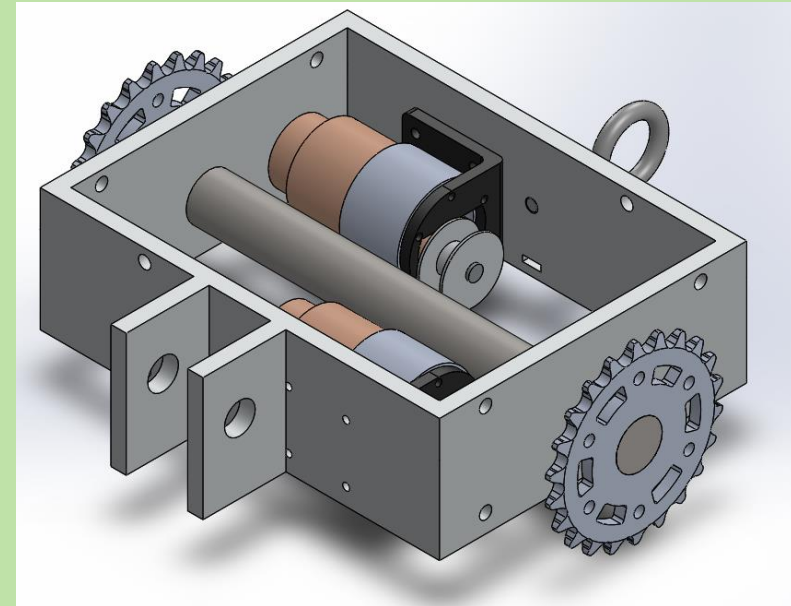




Ordering of parts	16 days	Mon 2/27/17	Mon 3/20/17						
Machining of custom parts	16 days	Mon 2/27/17	Mon 3/20/17						
Electronics	4 days	Mon 2/27/17	Thu 3/2/17						
Assembly of final design	6 days	Mon 3/20/17	Mon 3/27/17						
Testing of final design	11 days	Mon 3/27/17	Mon 4/10/17						

Summary

- Iterated model was designed
 - Fixes helix generation
 - Allows for better clamping
 - More stability and inside space
- Head and tail modules designed
- Preliminary cost calculated
- Electronic components being tested
- Parts to be ordered by the end of the week



References

- P. Polchankajorn and T. Maneewarn, “Development of a helical climbing modular snake robot,” in 2011 IEEE International Conference on Robotics and Automation, May 2011, pp. 197–202.
- Snake Robot: http://farm4.staticflickr.com/3779/9313104039_867fafb326.jpg
- Pine tree: <https://img1.cgtrader.com/items/152956/f9362d2d16/pine-tree-collection-3d-model-obj-3ds-fbx-3dm-dwg.jpg>
- http://www.dot.state.mn.us/bridge/pdf/insp/USFS-TimberBridgeManual/em7700_8_chapter03.pdf

QUESTIONS?